



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

Gloss Black

D4149-041
Job Sheet 203520



Part No: D4149-041

Job Qty: 1 pcs

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No: Gloss Black

Due Date: 12/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 11.03.03 as per revC DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	12/5/19	12/5/19	0.00	0.25	Small Fab - 1		DAS 58 9-89 DEC 12 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	1 pcs	12/5/19	12/5/19	0.00	0.00	QC 5 - 10		DAS 58 9-89 DEC 12 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs	12/5/19	12/5/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9.89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	1 pcs	12/5/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9.89

DEC 12 2019

Part Op 110 - (QC5- Inspect part completeness to step on W/O)
 Descriptions: 120 - (Identify as per dwg & Stock Location: _____)
 130 - (QC21- Final Inspection - Work Order Release)

013433

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ST349 ST344 AN3C12A	Bolt	2 Ea (2 ea)	100-Small Fab - 1	5214683
AN4C13A	Bolt	3 Ea (3 ea)	100-Small Fab - 1	5222536
D3910-1	Crosstube Lug	1 pcs (1 ea)	100-Small Fab - 1	5236217
D4091-1	Mounting Lug	1 pcs (1 ea)	100-Small Fab - 1	5236189
D4149-1	Crosstube Lug Plate, Aft	2 pcs (2 ea)	100-Small Fab - 1	5219171
D4149-3	Spacer	1 pcs (1 ea)	100-Small Fab - 1	5230270
D4149-5	Eyebolt Stud	1 pcs (1 ea)	100-Small Fab - 1	5218605
MS20615-4M18	Rivet	3 Ea (3 ea)	100-Small Fab - 1	5222286
MS21043-3	Nut	2 Ea (2 ea)	100-Small Fab - 1	5218605
MS21043-4	Nut	3 Ea (3 ea)	100-Small Fab - 1	5235780
NAS1149C0332R	Washer (AN960C10L)	4 Ea (4 ea)	100-Small Fab - 1	5225048
NAS1149C0432R	Washer (AN960C416L)	6 Ea (6 ea)	100-Small Fab - 1	5225129
				5233310

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	2	151	0
	AN4C13A	3	210	0
	D3910-1 <i>- gloss black</i>	1	78	0
	D4091-1	1	66	0
	D4149-1	2	45	0
	D4149-3	1	34	0
	D4149-5	1	80	0
	MS20615-4M18	3	213	0
	MS21043-3	2	1,134	0
	MS21043-4	3	1,713	0
	NAS1149C0332R	4	5,213	0
	NAS1149C0432R	6	2,895	0
Part Specifications				
Specifications could not be found.				

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Container No: S240207



Part: D4149 - 041

Job No: 203520

Serial No/Batch: S240207

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/12/19